

PCB surface finish comparison table

Pokrycie	Advantages	Disadvantages	Ideal for:
HASL (lead)	<ul style="list-style-type: none"> Low cost Good solderability Long shelf life 	<ul style="list-style-type: none"> Uneven surface May not be suitable for small gauge components Contains lead Not RoHS compliant Different in coating thickness across small and large pads 	<ul style="list-style-type: none"> General purpose electronics Low cost applications
HASL-LF (lead-free)	<ul style="list-style-type: none"> Does not contain lead RoHS compliant Good solderability Good for designs with small gauge components 	<ul style="list-style-type: none"> Similar to HASL, but with lower thermal resistance Coating thickness may vary, which may cause deviations from design specifications with tight tolerances 	<ul style="list-style-type: none"> RoHS compliant products General purpose electronics
ENIG (immersion gold)	<ul style="list-style-type: none"> Resistant to corrosion Flat, uniform soldering surface Excellent solderability Long shelf life RoHS compliant Suitable for applications requiring high reliability 	<ul style="list-style-type: none"> Relatively higher cost compared to HASL Low thermal shock resistance Nickel coating is susceptible to oxidation during manufacturing Brittle under mechanical stress 	<ul style="list-style-type: none"> Electronics that require high reliability Designs with small gauge components Mobile devices
Immersion silver	<ul style="list-style-type: none"> Good solderability RoHS compliant Cost-effective - lower cost compared to ENIG Low signal loss - for applications requiring signal integrity 	<ul style="list-style-type: none"> Susceptible to tarnishing and oxidation Lower durability 	<ul style="list-style-type: none"> Budget products requiring RoHS compliance Applications requiring higher reliability
OSP (Organic Solderability Preservative)	<ul style="list-style-type: none"> Low cost Environmentally friendly Suitable for short production cycles Flat, thin surface 	<ul style="list-style-type: none"> Limited shelf life Lower durability compared to other coatings Coating may be damaged during soldering, modifications or repairs Not suitable for high temperature applications 	<ul style="list-style-type: none"> Short production cycles Cost-oriented designs
Hard gold	<ul style="list-style-type: none"> Very durable and resistant to mechanical wear Ideal for mechanical components, such as connectors RoHS compliant 	<ul style="list-style-type: none"> High cost Used only on specific areas of the PCB due to price 	<ul style="list-style-type: none"> Connectors Edge connectors Areas exposed to mechanical wear
Graphite varnish	<ul style="list-style-type: none"> Low cost Good conductivity for through hole components 	<ul style="list-style-type: none"> Lower shelf life and durability Limited use in mass production 	<ul style="list-style-type: none"> Vias Areas of short term contact during operation Cost-oriented production